COMMONWEALTH OF KENTUCKY

BEFORE THE PUBLIC SERVICE COMMISSION

In the Matter of:

AN INVESTIGATION TO DETERMINE COMPLIANCE)
TO 807 KAR 5:022 BY KENTUCKY OHIO GAS) CASE NO.
COMPANY REGARDING CONSTRUCTION OF A GAS) 95-023
TRANSMISSION PIPELINE)

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On February 28, 1995 and March 13, 1995, the Commission received the attached reports regarding ongoing testing of welds on the Kentucky Ohio Gas Company pipeline being constructed on Meadow Lane and Meade Springer Road in Boyd County, Kentucky.

The Commission on its own motion HEREBY ORDERS that the reports be made a part of the record in this proceeding.

IT IS FURTHER ORDERED that any party to this proceeding may file comments regarding the contents of the reports within 15 days of the date of this Order.

Done at Frankfort, Kentucky, this 24th day of March, 1995.

PUBLIC SERVICE COMMISSION

For the Commission

ATTEST:

Executive Director





Energy Management & Services Company

Technical Experime Serving The Oil & Qua Industry

February 27, 1995

Mr. Scott Smith, P.E.
Kentucky Public Service Commission
P.O. Box 615
730 Schenkel Lane
Frankfort, KY 40601

RECEIVED

FEB 2 8 1995

DIVISION OF UTILITY ENGINEERING & SERVICES

Re: Kentucky-Ohio Gas Acquisition Completion of Excavation For X-Ray Purposes

Dear Scott:

We are glad to report the completion of the excavation of previously backfilled pipe to expose welds for x-raying purposes along a section of Meadow Lane (2,112') and Meade Springer (2,856') Roads in Boyd County, Kentucky where an insufficient number of the welds were nondestructively tested during actual construction. This deficiency of x-rays for this section of pipeline was the topic of KPSC Order dated September 27, 1994.

A total of one hundred twenty five (125) welds were x-rayed. Seven of the welds were rejected through the x-ray process. One of these welds was repaired successfully. The remaining six were cut out. A copy of the x-ray reports are enclosed for your files.

Six of these rejected welds were on fittings, one was on straight pipe. We have reviewed the earlier construction with inspectors and technicians and learned that there are four fittings within those pipe sections that were not x-rayed 100%. We have x-rayed the two welds on one of the fittings and found one weld unacceptable. It has been repaired. The welds on the remaining fittings will be uncovered and x-rayed as another step to insure we are building a pipeline of high integrity.

As we reported earlier, very little damage was done to the coating during excavation. All damaged coating was repaired before backfilling.

Mr. Scott Smith February 27, 1995 Page Two

In summary, according to available records, all the welds along the section of pipeline in question have now been nondestructively tested. All the welds rejected by x-ray have been repaired or cut out and replaced with welds that passed x-ray.

Please call if you have any questions pertaining to any portion of the project.

Sincerely,

ENERGY MANAGEMENT & SERVICES CO.

T.D. HONN, P.E., L.S.

PRESIDENT

cc: Mr. Tim Sutherland w/o enc Mr. Jeff Brown w/o enc Mr. Jack Hughes w/o enc Mr. Glenn Templeton w/o enc

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NONDESTRUCTIVE INSPECTION SERVICE, INC.

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NONDESTRUCTIVE INSPECTION SERVICE, INC.

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P. O. BOX 220

HURRICANE, WV 25526 PHONE: (304) 562-6835 or 727-3501

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Energy Management & Services Company

Technical Expertise Serving The Oil & Gas Industry

RECEIVED

March 9, 1995

MAR 1 3 1004

Mr. Scott Smith, P.E.
Kentucky Public Service Commission
P.O. Box 615
730 Schenkel Lane
Frankfort, KY 40601

DIVISION OF UTILITY ENGINEERING & SERVICES

Re: Kentucky-Ohio Gas Acquisition Response To Questions On

X-Ray Reports

Dear Scott:

I understand Mr. Larry Amburgey had a question concerning the X-Ray Report dated February 3, 1995, due to the fact four of the x-rays (DO-88,89,90, and 91) were not marked as to whether they were accepted or rejected.

I have checked with Mr. Randy Virgin, the KOG inspector on the "dig-out" activity. According to his notes, the four x-rays in question were all acceptable but the technician had failed to mark their status.

I hope this answers your questions concerning this issue.

Sincerely,

ENERGY MANAGEMENT & SERVICES CO.

T.D. HONN, P.E., L.S.

PRESIDENT

enclosures

cc: Mr. Tim Sutherland

Mr. Jeff Brown Mr. Jack Hughes Mr. Glenn Templeton

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NONDESTRUCTIVE INSPECTION SERVICE, INC.

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